

MODEL C10E-2000

Calender adapt for continuous fabrics:

- Transfer printing
- Direct inks reactivation
- Thermosetting – heatsetting

1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter : 1000 mm (39,37").
- 1.2. Width : 2.000 mm (78,74").
- 1.3. Working Width: 1.800 mm (70,87").

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by resistors (heating elements) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A. system.
- 2.2. The temperature of the cylinder is set up by the touch screen and regulated by an electronic card. The temperature control is equipped with an alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

3.1. Tension control for printing material:

Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.

Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.

3.2. Tension control for printing paper:

Entry: axial unwinding with disk brake with pneumatic adjustment.

Exit: axial winding with independent motor, adjustable by touch-screen.

3.3. Tension control for protection paper:

Entry: axial unwinding with disk brake with pneumatic adjustment.

Exit: axial winding with independent motor, adjustable by potentiometer.

4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
- 4.5. Temperature cooling system for printed fabric exit, complete with fan.
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.7. Front touch-screen keyboard for production data access and programming.
- 4.8. Fixed paper separator.

5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

Fabric roll diameter in entry 400 mm (15,75").

Fabric roll diameter in exit 400 mm (15,75").

Printing paper roll diameter in entry 300 mm (11,81") - Larger diameters on request.

Printing paper roll diameter in exit 300 mm (11,81") - Larger diameters on request.

Protection paper roll diameter in entry 400 mm (15,75").

Protection paper roll diameter in exit 400 mm (15,75").

All data and technical features are purely indicative, subjected to changes without prior notice and refer to standard machines without options

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6. TECHNICAL DATA:

- 6.1. Installed power: 72,67 kW
- 6.2. Average electric consumption: 48,73 kWh
- 6.3. Power in ECONOMY MODE: 50,32 kW
- 6.4. Compressed air pressure: 6-8 bar
- 6.5. Mechanic speed: 1 ÷ 20 m/min
- 6.6. Overall dimensions (with platform): width 3.580mm (140,94"). length 2.260mm (88,98"). height 2.200mm (86.61").
- 6.7. Net weight: 5.540 Kg
- 6.8. Machine produced according to CE rules
- 6.9. Customs tariff: 84 51 80 30

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