MODEL C10-3000

Calender adapt for continuous fabrics:

Transfer printing
Direct inks reactivation
Thermosetting – heatsetting
Heatsetting of "crush" effect

1. CHARACTERISTICS OF HEATING CYLINDER:

1.1. Diameter: 1000 mm (39,37").

1.2. Width: 3.000 mm (118,11").

1.3. Working Width: 2.800 mm (110,24").

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A. system.
- 2.2. The temperature of the cylinder is set up by the touch screen and regulated by an electronic card. The temperature control is equipped with an alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

3.1. Tension control for printing material:

Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.

Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.

3.2. Tension control for printing paper:

Entry: axial unwinding with disk brake with pneumatic adjustment.

Exit: axial winding with independent motor, adjustable by touch-screen.

3.3. Tension control for protection paper:

Entry: axial unwinding with disk brake with pneumatic adjustment.

Exit: axial winding with independent motor, adjustable by potentiometer.

4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
- 4.5. Temperature cooling system for printed fabric exit, complete with fan.
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.7. Front touch-screen keyboard for production data access and programming.
- 4.8. Pneumatic movable paper separator.

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5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

Fabric roll diameter in entry 400 mm (15,75").

Fabric roll diameter in exit 400 mm (15,75").

Printing paper roll diameter in entry 300 mm (11,81") - Larger diameters on request.

Printing paper roll diameter in exit 300 mm (11,81") - Larger diameters on request.

Protection paper roll diameter in entry 400 mm (15,75").

Protection paper roll diameter in exit 400 mm (15,75").

6. TECHNICAL DATA:

- 6.1. Installed power: 109,9 kW
- 6.2. Average electric consumption: 73,13 kWh
- 6.3. Power in ECONOMY MODE: 74,90 kW
- 6.4. Compressed air pressure: 6-8 bar
- 6.5. Mechanic speed: 1 ÷ 20 m/min
- 6.6. Overall dimensions (with platform): width 4.550 mm (139,76"). length 3.720 mm (146,85"). height 2.380 mm (93,70").
- 6.7. Net weight: 8.300 kg
- 6.8. Machine produced according to CE rules
- 6.9. Customs tariff: 84 51 80 30

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