Calender adapt for continuous fabrics:

Transfer printing Direct inks reactivation Thermosetting – heatsetting Heatsetting of "crush" effect

- 1. CHARACTERISTICS OF HEATING CYLINDER:
  - 1.1. Diameter : 1000 mm (39,37").
  - 1.2. Width : 3.600 mm (141,73").
  - 1.3. Working Width: 3.400 mm (133,86").

## 2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A. system.
- 2.2. The temperature of the cylinder is set up by the touch screen and regulated by an electronic card. The temperature control is equipped with an alarm system and a limitation system of maximum temperature (230 °C).
- 3. TENSION CONTROLS:
  - 3.1. Tension control for printing material:
    - Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake. Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.
  - 3.2. Tension control for printing paper:
    Entry: axial unwinding with disk brake with pneumatic adjustment.
    Exit: axial winding with independent motor, adjustable by touch-screen.
  - 3.3. Tension control for protection paper:
    Entry: axial unwinding with disk brake with pneumatic adjustment.
    Exit: axial winding with independent motor, adjustable by potentiometer.
- 4. OTHER DEVICES INTO MACHINE:
  - 4.1. Independent motors with an electronic synchronization system.
  - 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
  - 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
  - 4.4. Multifunctional electronic meter-counter, with alarm to predetermine the length of production runs.
  - 4.5. Temperature cooling system for printed fabric exit, complete with fan.
  - 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
  - 4.7. Front touch-screen keyboard for production data access and programming.
  - 4.8. Pneumatic movable paper separator.

All data and technical features are purely indicative, subjected to changes without prior notice and refer to standard machines without options



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- ROLLS DIAMETER MACHINE WITHOUT OPTIONS: Fabric roll diameter in entry 400 mm (15,75"). Fabric roll diameter in exit 400 mm (15,75"). Printing paper roll diameter in entry 300 mm (11,81") - Larger diameters on request. Printing paper roll diameter in exit 300 mm (11,81") - Larger diameters on request. Protection paper roll diameter in entry 400 mm (15,75").
- 6. TECHNICAL DATA:
  - 6.1. Installed power: 128,6 kW
  - 6.2. Average electric consumption: 85,74 kWh
  - 6.3. Power in ECONOMY MODE: 87,80 kW
  - 6.4. Compressed air pressure: 6-8 bar
  - 6.5. Mechanic speed: 1 ÷ 20 m/min
  - 6.6. Overall dimensions (with platform): width 5.240 mm (206,30"). length 3.730 mm (146,85"). height 2.380 mm (93,70").
  - 6.7. Net weight: 9.750 kg
  - 6.8. Machine produced according to CE rules
  - 6.9. Customs tariff: 84 51 80 30

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INNOVATION SPEED FLEXIBILITY PROJECT&DESIGN INSTALLATION AND ASSISTANCE

