

MODEL C03RP-1800

Calender adapt for continuous fabrics:

- Transfer printing
- Direct inks reactivation
- Sublimation printing (with options)
- Thermosetting – “crush” effect

1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter : 350 mm (13,78”).
- 1.2. Width : 1.800 mm (70,87”).
- 1.3. Working width: 1.630 mm (64,17”).

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A. system.
- 2.2. The temperature of the cylinder is set by touch screen and regulated by an electronic thermostat and equipped with temperature alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

3.1. Tension control for printing material:

- Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.
- Exit: double roll tangential winding, with possibility of soft or hard winding by transmission management, control by potentiometer.

3.2. Tension control for printing paper:

- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by touch-screen.

3.3. Tension control for protection paper:

- Entry: axial unwinding with disk brake with pneumatic adjustment.
- Exit: axial winding with independent motor, adjustable by touch-screen.

4. OTHER DEVICES INTO MACHINE:

- 4.1. Independent motors with an electronic synchronization system
- 4.2. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
- 4.3. Incorporated system of felt protection in case of black out and/or compressed air lack
- 4.4. Meter-counter, with alarm to predetermine the length of production runs
- 4.5. General management of the machine, including temperature control by adjustable PLC for the memorization of production data
- 4.6. Front touch-screen keyboard for production data access and programming

5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 250 mm (9,84”).
- Fabric roll diameter in exit 250 mm (9,84”).
- Printing paper roll diameter in entry 250 mm (9,84”)- Larger diameters on request.
- Printing paper roll diameter in exit 250 mm (9,84”)- Larger diameters on request.
- Protection paper roll diameter in entry 300 mm (11,81”).
- Protection paper roll diameter in exit 300 mm (11,81”).

6. TECHNICAL DATA:

All data and technical features are purely indicative, subjected to changes without prior notice and refer to standard machines without options

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- 6.1. Installed power: 21,34 kW
- 6.2. Average electrical consumption: 15 kW/h
- 6.3. Compressed air pressure: 4-8 bar
- 6.4. Mechanic speed: 0.5 ÷ 7 m/min
- 6.5. Overall dimensions: width 3.210 mm (126,38"). length 1.520 mm (59,84"). height 1.532 mm (60.31").
- 6.6. Net weight: To be confirmed
- 6.7. Machine produced according to CE rules
- 6.8. Customs tariff: 84 51 80 30

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