Calender used for:

- Transfer printing
- Direct inks reactivation
- Thermosetting heatsetting
- 1. CHARACTERISTICS OF THE HEATING CYLINDER:
  - 1.1. Diameter : 200 mm (7,87").
  - 1.2. Width : 3.000 mm (118,11").
  - 1.3. Working width: 2.800 mm (110,24").
- 2. HEATING SYSTEM AND TEMPERATURE CONTROL:
  - 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.A system.
  - 2.2. The temperature of the cylinder is set by a touch screen and is regulated by an electronic card. The temperature control is equipped with temperature alarm system and a limitation system of maximum temperature (230 °C).
- 3. TENSION CONTROLS:
  - 3.1. Tension control for printing material:
    - Entry: axial unwinding with manual brake with and fabric brake.
    - Exit: tangential winding on felt.
  - 3.2. Tension control for printing paper:
    - Entry: axial unwinding with disk brake with pneumatic adjustment.
    - Exit: motorized winding with pneumatic device for motion transmission.
  - 3.3. Tension control for protection paper (option):
    - Entry: axial unwinding disk brake with pneumatic adjustment.
    - Exit: motorized winding with pneumatic device for motion transmission.
- 4. OTHER DEVICES INTO MACHINE:
  - 4.1. NOMEX felt with pneumatic tension adjustment system and felt-centring device by means of motorized electric linear actuator.
  - 4.2. Incorporated system of felt protection in case of black out and/or compressed air lack.
  - 4.3. Meter-counter, with alarm to predetermine the length of production runs.
  - 4.4. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
  - 4.5. Front touch-screen keyboard for production data access and programming.
  - 4.6. Fixed paper separator.
- 5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:
  - Fabric roll diameter in entry 300 mm (11,81").
  - Fabric roll diameter in exit 300 mm (11,81").
  - Printing paper roll diameter in entry 250 mm (9,84") Larger diameters on request.
  - Printing paper roll diameter in exit 250 mm (9,84") Larger diameters on request.
  - Protection paper roll diameter in entry 250 mm (9,84").
  - Protection paper roll diameter in exit 250 mm (9,84").

All data and technical features are purely indicative, subjected to changes without prior notice and refer to standard machines without options



INNOVATION SPEED FLEXIBILITY PROJECT&DESIGN INSTALLATION AND ASSISTANCE

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## MODEL C02-3000

## 6. TECHNICAL DATA

- 6.1. Installed power: 17,6 kW
- 6.2. Average electric consumption: 102 kWh
- 6.3. Compressed air pressure: 6-8 bar
- 6.4. Mechanic speed: 0.1 ÷ 1.7 m/min
- 6.5. Overall dimensions: width 4.330 mm (170,47"). length 1.460 mm (57,50"). height 1.805 mm (71,06").
- 6.6. Net weight: 2.760 kg
- 6.7. Machine produced according to CE rules
- 6.8. Customs tariff: 84 51 80 30

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