

MODEL L10-4400

Polyvalent calender used for:

- Transfer printing
- Direct inks reactivation
- Thermosetting - heatsetting
- Film/web thermobonding
- Plastification and coating with film
- Transfer printing of polyurethane, PVC and synthetic leather
- Metallization and gold lamination
- Transfer of special effects (es.: snake skin)
- Embossing using release paper
- Heatsetting of "crush" effect
- Application of "black out" films and barriers

1. CHARACTERISTICS OF THE HEATING CYLINDER:

- 1.1. Diameter : 1.000 mm (39,37").
- 1.2. Width : 4.400 mm (173,23").
- 1.3. Working width: 4.200 mm (165,35").

2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by resistors (heating element) in a vacuum sealed diathermic oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.a system.
- 2.2. The temperature of the cylinder is set by a touch screen and is regulated through an electronic card. The temperature control is equipped with an alarm system and a limitation system of maximum temperature (230 °C).

3. TENSION CONTROLS:

- 3.1. Tension control for printing or bonding material:
 - Entry: axial unwinding with disk brake with pneumatic adjustment and fabric manual brake.
 - Exit: double roll tangential winding, possibility of hard or soft winding by management of transmission, adjustable by potentiometer.
- 3.2. Tension control for printing paper or fusing film:
 - Entry: axial unwinding with disk brake with pneumatic adjustment.
 - Exit: independent motorized axial winding with control by touch-screen, axial unwinding with disk brake pneumatically adjusted for a second material during the bonding phase.
- 3.3. Tension control for protection paper:
 - Entry: axial unwinding with disk brake with pneumatic adjustment.
 - Exit: independent motorized axial winding with control by potentiometer.

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4. OTHER DEVICES OF THE MACHINE:

- 4.1. Independent motors with electronic synchronization system.
- 4.2. NOMEX felt with pneumatic tension adjustment system and automatic felt-centring device by motorized actuator electronically controlled.
- 4.3. Incorporated system for felt protection in case of black out and/or compressed air lack.
- 4.4. Meter-counter, with alarm to predetermine the length of production runs.
- 4.5. System of temperature reduction for the printing fabric in exit, equipped with fan.
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data.
- 4.7. Front touch-screen keyboard for production data access and programming
- 4.8. Pressing roll Ø 420 mm in silicon rubber for high temperatures, controlled by touch-screen and pneumatically adjusted.
- 4.9. Protection of the pressing area by intangible barriers.

5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 400 mm (15,75").
- Fabric roll diameter in exit 400 mm (15,75").
- Printing paper roll diameter in entry 300 mm (11,81") - Larger diameters on request.
- Printing paper roll diameter in exit 300 mm (11,81") - Larger diameters on request.
- Protection paper roll diameter in entry 400 mm (15,75").
- Protection paper roll diameter in exit 400 mm (15,75").

6. TECHNICAL DATA:

- 6.1. Installed power: 159.5 kW
- 6.2. Average electrical consumption: 107 kW/h
- 6.3. Power in ECONOMY MODE: 109,5 kW
- 6.4. Compressed air pressure: 6÷8 bar
- 6.5. Mechanic speed: 1 – 20 m/min
- 6.6. Overall dimensions (with platform): width 5.950 mm (234,25"). length 4.020 mm (158,27") height 2.380 mm (93,70").
- 6.7. Net weight: 14.500 kg
- 6.8. Machine produced according to CE rules
- 6.9. Customs tariff: 84 51 80 80

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