

## MODEL T03B-1800

Special calender for pieces or continuous fabrics, used for:

- Transfer printing
- Direct inks reactivation
- Thermosetting - heatsetting

Versatile and polyvalent calender, developed for transfer printing of all the follows work conditions, according to required options:

- Printing paper in roll and material to be printed in roll
- Printing paper in roll and material to be printed in pieces
- Printing paper in sheets and material to be printed in pieces

### 1. CHARACTERISTICS OF HEATING CYLINDER:

- 1.1. Diameter : 350 mm (13,78").
- 1.2. Width : 1.800 mm (70,87").
- 1.3. Working Width: 1.650 mm (65")

### 2. HEATING SYSTEM AND TEMPERATURE CONTROL:

- 2.1. The cylinder is heated by one resistor (heating element) in a vacuum sealed oil bath, in complete absence of air and pressure. MONTI ANTONIO S.p.a system.
- 2.2. The temperature of the cylinder is set by the touch screen and regulated by an electronic sheet. The temperature control is equipped with an alarm system and a limitation system of maximum temperature (230 °C).

### 3. TENSION CONTROLS:

- 3.1. Tension control for printing material in roll:
  - Entry: axial unwinding with manual brake
  - Exit: winding per contact with roll in exit
- 3.2. Tension control for printing paper in roll:
  - Entry: axial unwinding with disk brake with pneumatic adjustment
  - Exit: axial motorised winding with pneumatic device for motion transmission from the main motor
- 3.3. Tension control for protection paper:
  - Entry: axial unwinding with disk brake with pneumatic adjustment
  - Exit: axial motorised winding with pneumatic device for motion transmission from the main motor

### 4. OTHER DEVICES INTO MACHINE:

- 4.1. Short front working table, 800 mm
- 4.2. Single motor
- 4.3. NOMEX felt with tension adjustment system and automatic felt-centring device
- 4.4. Incorporated system of felt protection in case of black out and/or compressed air lack
- 4.5. Meter-counter, with alarm to predetermine the length of production runs
- 4.6. General management of the machine, including temperature control by adjustable PLC for the memorization of production data
- 4.7. Front touch-screen keyboard for production data access and programming
- 4.8. Conveyor belt for automatic discharge on the back of the machine

### 5. ROLLS DIAMETER MACHINE WITHOUT OPTIONS:

- Fabric roll diameter in entry 300 mm (11,81").
- Fabric roll diameter in exit 300 mm (11,81").

All data and technical features are purely indicative, subjected to changes without prior notice and refer to standard machines without options

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- Printing paper roll diameter in entry 250 mm (9,84") - Larger diameters on request.
- Printing paper roll diameter in exit 250 mm (9,84") - Larger diameters on request.
- Protection paper roll diameter in entry 300 mm (11,81").
- Protection paper roll diameter in exit 300 mm (11,81").

### 6. TECHNICAL DATA:

6.1. Installed power: 19,67 kW

6.2. Average electric consumption: 13,37 kW/h

6.3. Compressed air pressure: 4-8 bar

6.4. Mechanic speed: 0.3 - 4 m/min

6.5. Overall dimensions (with front table): width 3.210 mm (126,38"). length 2.440 mm (96,10"). height 1.625 mm (63,98").

6.6. Net weight: 1.850 kg

6.7. Machine produced according to CE rules

6.8. Customs tariff: 84 51 80 30

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INNOVATION  
SPEED  
FLEXIBILITY  
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INSTALLATION AND ASSISTANCE



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